## **Amendments to the Claims**

This listing of the claims will replace all prior versions:

1. (currently amended) A method of temporarily attaching two components during an apparatus manufacturing process then more permanently attaching the two components during a subsequent portion of the apparatus manufacturing process, comprising:

tacking a first component and a second component with an adhesive during an initial phase of the apparatus manufacturing process, the tacking performed by applying a temperature of about 100-300 °C and a pressure of about 5-100 psi for about 5-120 seconds to the <u>adhesive</u>, first component, and then allowing at least a portion of the applied temperature and pressure to be transferred to the adhesive and the second component, the first component having a greater thermoconductivity than the adhesive, which creates a bound component part; and

installing the bound component part into a machine as a constituent part of the machine; and

curing the adhesive in the bound component part by at least one of heating and applying pressure to at least a portion of the machine that contains the bound component part during a subsequent phase of the apparatus manufacturing process.

- 2. (original) The method of claim 1, wherein the first component is a conductor and the second component is an insulator.
- 3. (original) The method of claim 2, wherein the conductor is a copper strand and the insulator is an insulation strand.
- 4. (original) The method of claim 3, wherein the adhesive comprises a thermoset material.

Appln. No. 09/963,279 Response dated March 23, 2004 Reply to Office Action of 01/08/04

- 5. (original) The method of claim 4, wherein the adhesive is selected from the group consisting of nitril, phenolic, epoxy, acrylic and the like.
- 6. (original) The method of claim 1, wherein the tacking is performed at a temperature of about 140-160 °C and a pressure of about 10-50 psi for about 15-45 seconds.
- 7. (original) The method of claim 1, wherein the tacking provides an adhesive bond strength of about 30-150 psi.
- 8. (currently amended) The method of claim 1, wherein the <u>curing the adhesive in the</u> bound component part subsequent manufacturing operation is a press and bake cycle of a rotor coil manufacturing process that imparts a temperature of about 100-500 °C and a pressure of about 100-1,500 psi to the rotor coil.
- 9. (original) The method of claim 8, wherein the press and bake cycle provides an adhesive bond strength of about 150-500 psi.
- 10. (canceled) The method of claim 8, wherein the press and bake cycle is performed after the adhesive is arranged in a rotor slot for reasons independent of curing the adhesive.
- 11. (currently amended) A method of manufacturing a rotor coil for use within a generator of a power generation plant, comprising:

arranging an adhesive between a strand of conductive material and a strand of insulation material;

applying a temperature of about 100-300 °C and a pressure of about 5-100 psi for about 5-120 seconds to the adhesive in order to tack the adhesive to the conductive and insulation materials, thereby forming an insulated conductor stack;

assembling a plurality of stacks to form a nascent rotor coil; arranging the nascent rotor coil in a rotor slot; and

Appln. No. 09/963,279 Response dated March 23, 2004 Reply to Office Action of 01/08/04

curing the adhesive after the coil is arranged within the rotor slot by at least one of heating and applying pressure to at least a portion of the coil that contains the plurality of stacks.

- 12. (original) The method of claim 11, wherein the adhesive comprises a thermoset material.
- 13. (original) The method of claim 12, wherein the adhesive is selected from the group consisting of nitril, phenolic, epoxy, acrylic and the like.
- 14. (original) The method of claim 11, wherein the tacking is performed at a temperature of about 140-160 °C and a pressure of about 10-50 psi for about 15-45 seconds.
- 15. (original) The method of claim 11, wherein about 5-20 stacks are arranged to form the nascent rotor coil.
- 16. (original) The method of claim 11, wherein the adhesive is fully cured during the press and back cycle of the rotor coil manufacturing process.

17-20 (Previously withdrawn.)

Appln. No. 09/963,279 Response dated March 23, 2004 Reply to Office Action of 01/08/04

## **Formal Drawings**

Formal drawings are attached. As per the examiner's suggestion, the typo duplicate occurrence of "66" in Figs. 4 and 5 has been deleted.